

Work Order ID 80253

February-15-12 3:32:56 PM

80253

Page 1

Item ID: D350-764-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Shoulder Harness

Stop

NS2

Start Date: 15/02/2012 Start Qty: 1.00

1 2

Cust Item ID:

Required Date: 29/02/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 12/02/16 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
IIN-D350-764	Rev B - U/R OK 12.02.16	0.00							M.L.J 12/04/04
100 *100* DC Document Control	DOCUMENT CONTROL Memo Photocopy bluefile & type labels per PPP D350-764-011	0.00	CHG002	S.2/04/04					2
110 *110* Packaging Packaging	Pick Kit Packaging Memo	0.00							SP JB 12/04/03
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00			S.2/04/04				(8)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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February-15-12 3:32:56 PM

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Page 2

Item ID: D350-764-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Shoulder Harness

Stop

NS2

Start Date: 15/02/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 29/02/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

0.00

12/4/14sl 20

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-764-011

Location: _____

PPP Rev: **D**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/04/14

(1) OH-4

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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February-15-12 3:33:00 PM

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Work Order ID: 80253

80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A New issue 07-10-11 DD verified by EC
IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4-1032-130		Purchased	No			110	Each	2,149.000	16	16 32 ✓			

SQ Insert
ALS4-1032-130

Location Loc Qty Loc Code

ST280	1150	
119084	150	
120671	1000	
ST281	999	
119632	19	
120410	980	

AN3-3A

Purchased	No	110	Each	1,127.000	32 32 64 ✓
-----------	----	-----	------	-----------	------------

Location Loc Qty Loc Code

ST350	1127	
120187	127	
120423	1000	

AN3-6A

Purchased	No	110	Each	359.0000	16 16 32
-----------	----	-----	------	----------	----------

Location Loc Qty Loc Code

ST351	359	
117441	109	
119775	50	
120498	100	
120644	100	

120498

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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February-15-12 3:33:00 PM

Page 2

Work Order ID: 80253

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Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-10A

Purchased

No

110

Each

103.0000

**

4
8

JB

S₂
Bolt
AN4-10A

AN960JD10

NAS1149D0363J

Purchased

No

Location

ST356

Loc Qty

103

Loc Code

117619
48 \$8.96

**

120644

JB

Washer

NAS1149D0963J

Purchased

No

110

Each

0.0000

**

4
8

JB

~~AN960.ID916*~~

WASHER

AN970-6

Purchased

No

110

Each

14.0000

**

118078
4
8

JB

~~*AN970-6*~~

Washer

Purchased

No

Location

ST344

Loc Qty

14

Loc Code

16 632

**

JB

SP

CCR264SS3-3

Purchased

No

119433

110

Each

807.0000

SP

~~*CCR264SS3-3*~~

Cherry Rivet

Purchased

No

Location

ST331

Loc Qty

807

Loc Code

113973
2

117849

135

119017
670

119017

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

February-15-12 3:33:00 PM

Page 3

Work Order ID: 80253

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

80253
D350-764-011

CR3212-4-2

Purchased

No

110

Each

59.0000

Start Date: 15/02/2012
Start Qty: 1.00

Required Date: 29/02/2012
Required Qty: 1.00

**

[4] A 8 ✓

JB

S

CR3212-4-2

Cherry Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST331	59	
110806	6	
112794	53	

CR3212-5-04

Purchased

No

110

Each

32.0000

**

[4] A 8 ✓

5X 12048 JB

S

CR3212-5-04

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST331	32	
112082	32	

CR3212-5-07

Purchased

No

110

Each

16.0000

**

[4] A 8 ✓

120833 JB

S

CR3212-5-07

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST331	16	
114551	16	

D2854

Manufactured

No

110

f

88.0887

**

2.666 2.666 x 2

7777 JB

S

D2854

3/4" Velcro Strip

(4X) 8.00" per dwg D2854-1-3-080

→ reason → 12/04/04

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST415	88.08874	
69425	12.71274	
69562	0.376	
79799	75	

**

69425

1

12/04/04(2)

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Picklist Print

February-15-12 3:33:00 PM

Page 4

Work Order ID: 80253

80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3578-041

Manufactured No

110

Each

20.0000

**

16 - \$6 32

80380

JB

D3578-041

Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245A

20

75445

20

D3636-041

Manufactured No

110

Each

6.0000

**

4 - \$8 62

B81368

2X

B81360

Shoulder Harness

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST266

6

76040

2

76271

4

D3637-041

Manufactured No

110

Each

19.0000

**

4 - \$8

B81487

50

Bracket Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245A

19

76272

7

77085

12

D3637-3

Manufactured No

110

Each

25.0000

**

4 - \$8

81488

VJ9

D3637-3

Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST245A

25

72510

25

12/04/03(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

February-15-12 3:33:00 PM

Page 5

Work Order ID: 80253

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

80253
D350-764-011

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3638-1

Manufactured No 110 Each 16.0000

** 4 → 8

80420 JB

S *D3638-1*
Bushing

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244	16	
74710	16	

D3639-1

Manufactured No 110 Each 1.0000

** 1 → 2

80490 JB

S *D3639-1*
Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244	1	
71149	1	

D3639-2

Manufactured No 110 Each 4.0000

** 1 → 2

80423 JB

S *D3639-2*
Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244	4	
73163	4	

D3639-3

Manufactured No 110 Each 2.0000

** 1 → 2

80424 JB

S *D3639-3*
Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244	2	
73164	2	

D3639-4

Manufactured No 110 Each 2.0000

** 1 → 2

80425 JB 12/04/03 ②

S *D3639-4*
Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST244	2	
73165	2	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

February-15-12 3:33:00 PM

Page 6

Work Order ID: 80253

80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3640-1

Manufactured No

110

Each

3.0000

**

2 24

✓

80426 JB SP

D3640-1

Belt Guide

D3640-3

Manufactured No

Location

Loc Qty

Loc Code

ST244

3

79746

3

D3640-3

Belt Guide

D3641-1

Manufactured No

Location

Loc Qty

Loc Code

ST244

8

76275

8

D3641-1

Cover

D3641-3

Manufactured No

Location

Loc Qty

Loc Code

ST260

3

73168

3

D3641-3

Cover

D3641-4

Manufactured No

Location

Loc Qty

Loc Code

ST260

2

73169

2

D3641-4

Cover

February-15-12 3:33:00 PM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

February-15-12 3:33:00 PM

Page 7

Work Order ID: 80253

80253
D350-764-011

Parent Item: D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3642-1

D3642-1

Doubler

Manufactured No 110 Each 1.0000

2 4
** 27/12

D3643-1

D3643-1

Stiffener

Manufactured No 110 Each 12.0000

1 2
** 27/12

D3643-2

D3643-2

Stiffener

Manufactured No 110 Each 6.0000

1 2
** 27/12

D3644-1

D3644-1

Shim

Manufactured No 110 Each 6.0000

2 4
** 27/12

Location Loc Qty Loc Code

ST244 1 _____

73170 1 _____

Location Loc Qty Loc Code

ST244A 12 _____

72064 2 _____

75951 10 _____

Location Loc Qty Loc Code

ST244A 6 _____

73565 6 _____

Location Loc Qty Loc Code

ST244A 6 _____

76276 6 _____

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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February-15-12 3:33:01 PM

Page 8

Work Order ID: 80253

80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

Start Qty: 1.00

Required Qty: 1.00

D3657-1

Manufactured No 110 Each 4.0000

**

D3657-1

Guide Tool

+2

1 - +2
80367 JB ST

MS20426AD3-3

Purchased No 110 Each 2,799.000

**

MS20426AD3-3

Rivet

MS20426AD4-4

Purchased No 110 Each 1,309.000

**

MS20426AD4-4

Rivet

MS20426AD4-6

Purchased No 110 Each 2,246.000

**

MS20426AD4-6

Rivet

Location Loc Qty Loc Code

ST244A 4

73171 4

119109 2799

19099 2296

503 106

119109 106 212

121068 JB ST

119109

106 212

121068 JB ST

Location Loc Qty Loc Code

ST317 1309

116188 1309

116188 28

128 56

JB ST

Location Loc Qty Loc Code

ST317 2246

110139 207

117505 36

118510 1053

119436 950

119436

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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February-15-12 3:33:01 PM

Page 9

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80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

MS20470AD4-6

Purchased No 110 Each 2,595.000

Start Qty: 1.00

Required Qty: 1.00

**

8 816 ✓

JB

SP

MS20470AD4-6

Rivet, Universal Head

Location	Loc Qty	Loc Code
ST319	2595	
117395	16	
118927	392	
119109	14	
119546	685	119546
T20142	1488	

MS21059L3

Purchased No 110 Each 319.0000

**

16 1630 ✓

26x 120833 JB SP

MS21059L3

Nut Plate

Location	Loc Qty	Loc Code
ST301	119	
118614	23	
119546	96	
ST302	200	
120308	200	6x 120308

MS21072-L3

Purchased No 110 Each 44.0000

**

6x 120308

8 816 ✓

9x 121068 JB SP

MS21072-L3

Nutplate

Location	Loc Qty	Loc Code
ST302	24	
118378	24	
ST303	20	
120308	20	7x 120769
		3x 120308

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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February-15-12 3:33:01 PM

Page 10

Work Order ID: 80253

80253

Parent Item: D350-764-011

D350-764-011

Parent Item Name: Shoulder Harness

Start Date: 15/02/2012

Required Date: 29/02/2012

MS35207-267

Purchased

No

110

Each

90.0000

✓ 8 / 186
**

Start Qty: 1.00-2

Required Qty: 1.00

SQ
MS35207-267

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST294	90	
119438	90	119438

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

5.0 PARTS LISTS

REFERENCE ONLY

QTY -011-	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041